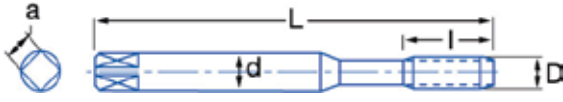


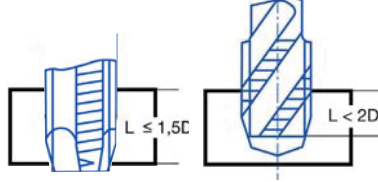
METRİK DIŞ ATLAMALI MAKİNA KLAVUZU



HSSE 5%Co	DIN 371	B 3,5-5h	GUN	Tol. 6H	α 17-20°
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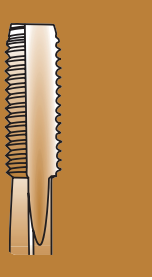
Metal	Vc
Alt Grup	5% Co
1 1.1	20-25
1 1.2	8-18
2 2.1	8-10
2 2.2	8-10
5 5.1	10-25
5 5.2	10-25
6 6.1	12-25
6 6.2	12-25
6 6.3	15-20
7 7.1	20-25

Vc= m/min.

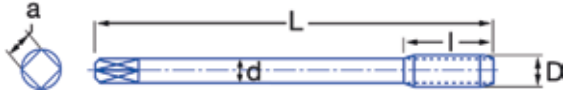
D mm	P	L mm	l mm	d mm	a	Z	5% Co €
M 3	0,50	56	11	3,50	2,70	3	
M 4	0,70	63	13	4,50	3,40	3	
M 5	0,80	70	16	6,00	4,90	3	
M 6	1,00	80	19	6,00	4,90	3	
M 8	1,25	90	22	8,00	6,20	3	
M 10	1,50	100	24	10,00	8,00	3	

Kullanım yeri

- Çelik
- Paslanmaz
- Sarı
- Bronz
- Bakır
- Plastik



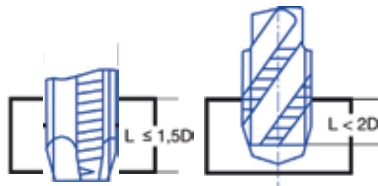
METRİK DIŞ ATLAMALI MAKİNA KLAVUZU



HSSE 5%Co	DIN 376	B 3,5-5h	GUN	Tol. 6H	α 17-20°
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103274



Metal	Vc
Alt Grup	5% Co
1 1.1	20-25
1 1.2	8-18
2 2.1	8-10
2 2.2	8-10
5 5.1	10-25
5 5.2	10-25
6 6.1	12-25
6 6.2	12-25
6 6.3	15-20
7 7.1	20-25

Vc= m/min.

D mm	P	L mm	l mm	d mm	a	Z	5% Co €
M 5	0,80	70	16	3,50	2,70	3	
M 8	1,25	90	22	6,00	4,90	3	
M 10	1,50	100	24	7,00	5,50	3	
M 12	1,75	110	29	9,00	7,00	3	
M 14	2,00	110	30	11,00	9,00	3	
M 16	2,00	110	32	12,00	9,00	3	

Kullanım yeri

- Çelik
- Paslanmaz
- Sarı
- Bronz
- Bakır
- Plastik