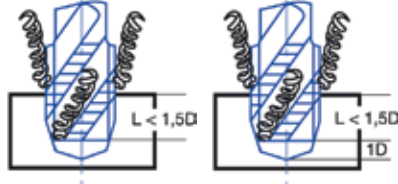


METRİK DIŞ HELİS MAKİNA KLAVUZU



**RT.
103170**



Metal	Vc
Alt Grup	TIALN
1 1.3	4-8
HARDOX 450	3-5
4	10-15
7 7.2	20-30

Vc= m/min.

D mm	P	L mm	l mm	d mm	a	Z	TIALN €
M 3	0,50	56	11	3,50	2,70	3	
M 4	0,70	63	13	4,50	3,40	3	
M 5	0,80	70	16	6,00	4,90	3	
M 6	1,00	80	19	6,00	4,90	3	
M 8	1,25	90	22	8,00	6,20	3	
M 10	1,50	100	24	10,00	8,00	3	

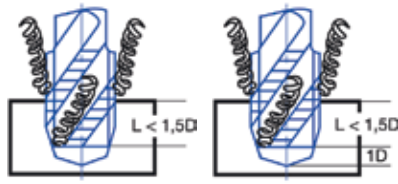
Kullanım yeri

- Çelik
- Hardox
- Titanyum
- Plastik

METRİK DIŞ HELİS MAKİNA KLAVUZU



**RT.
103270**



Metal	Vc
Alt Grup	TIALN
1 1.3	4-8
HARDOX 450	3-5
4	10-15
7 7.2	20-30

Vc= m/min.

D mm	P	L mm	l mm	d mm	a	Z	TIALN €
M 12	1,75	110	18	9	7	3	
M 14	2,00	110	20	11	9	3	
M 16	2,00	110	20	12	9	4	
M 18	2,50	125	25	14	11	4	
M 20	2,50	140	25	16	12	4	

Kullanım yeri

- Çelik
- Hardox
- Titanyum
- Plastik