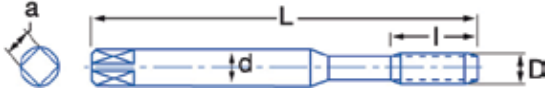


METRİK DIŞ HELİS MAKİNA KLAVUZU (PASLANMAZ İÇİN)

RAPTOR



HSSE
5% Co
+ TIN

DIN
371

C
2-3h

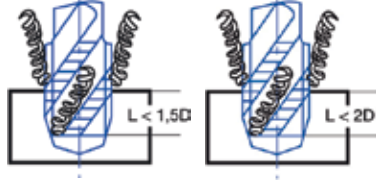


Tol.
6H

α
10-12°



RT.
103159



Metal	Vc
Alt Grup	TIN
2	2.1
	2.2
5	5.1
	5.2

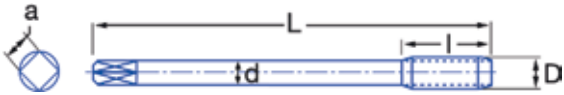
Vc= m/min.

D mm	P	L mm	l mm	d mm	a	Z	TIN €
M 3	0,50	56	5	3,50	2,70	3	
M 4	0,70	63	7	4,50	3,40	3	
M 5	0,80	70	8	6,00	4,90	3	
M 6	1,00	80	10	6,00	4,90	3	
M 8	1,25	90	13	8,00	6,20	3	
M 10	1,50	100	15	10,00	8,00	3	

Kullanım yeri

- Paslanmaz
- Sarı
- Bronz
- Bakır

METRİK DIŞ HELİS MAKİNA KLAVUZU (PASLANMAZ İÇİN)



HSSE
5% Co
+ TIN

DIN
376

C
2-3h

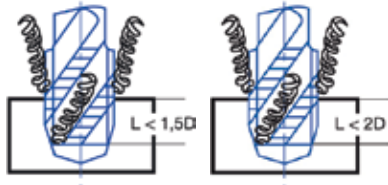


Tol.
6H

α
10-12°



RT.
103259



Metal	Vc
Alt Grup	TIN
2	2.1
	2.2
5	5.1
	5.2

Vc= m/min.

D mm	P	L mm	l mm	d mm	a	Z	TIN €
M 8	1,25	90	13	6	4,90	3	
M 10	1,50	100	15	7	5,50	3	
M 12	1,75	110	18	9	7,00	3	
M 14	2,00	110	20	11	9,00	4	
M 16	2,00	110	20	12	9,00	4	
M 18	2,50	125	25	14	11,00	4	
M 20	2,50	140	25	16	12,00	4	
M 22	2,50	140	25	18	14,50	4	
M 24	3,00	160	30	18	14,50	4	

Kullanım yeri

- Paslanmaz
- Sarı
- Bronz
- Bakır