

HSSE
5%Co

DIN
371



Tol.
6H



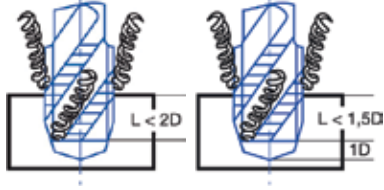
α
10° ± 2

Vaporiz.



Rompe
Virutas
Chip
Breaker

RT.
103151



Metal		Vc
Alt Grup		5%Co
1	1.1	6-10
6	6.1	14-20

Vc= m/min.

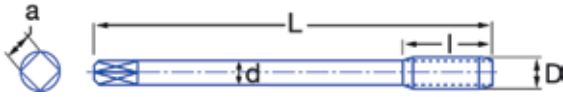
Kullanım yeri

- Çelik
- Alüminyum
- Magnezyum

D	P	L	l	d	a	Z	5% Co
mm		mm	mm	mm			€
M 3	0,50	56	11	3,50	2,70	3	
M 4	0,70	63	13	4,50	3,40	3	
M 5	0,80	70	16	6,00	4,90	3	
M 6	1,00	80	19	6,00	4,90	3	
M 8	1,25	90	22	8,00	6,20	3	
M 10	1,50	100	24	10,00	8,00	3	



METRİK DIŞ HELİS MAKİNA KLAVUZU



HSSE
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DIN
376



Tol.
6H



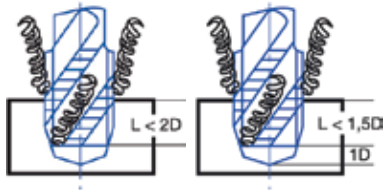
α
10° ± 2

Vaporiz.



Rompe
Virutas
Chip
Breaker

RT.
103251



Metal		Vc
Alt Grup		5%Co
1	1.1	6-10
6	6.1	14-20

Vc= m/min.

Kullanım yeri

- Çelik
- Alüminyum
- Magnezyum

D	P	L	l	d	a	Z	5% Co
mm		mm	mm	mm			€
M 12	1,75	110	29	9,00	7,00	3	
M 14	2,00	110	30	11,00	9,00	3	
M 16	2,00	110	32	12,00	9,00	3	
M 18	2,50	125	30	14,00	11,00	4	
M 20	2,50	140	32	16,00	12,00	4	