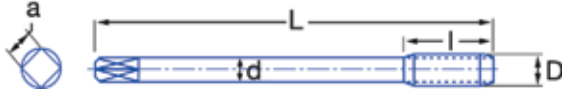


METRIK DIŞ HELİS MAKİNA KLAVUZU (DIN 376)

RAPTOR®



HSSE
5%Co

DIN
376



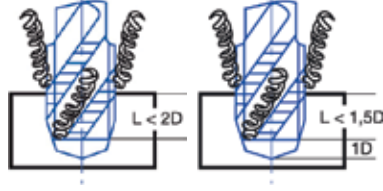
Tol.
6H



α
 $10^\circ \pm 2$



RT.
103250



Metal	Vc
Alt Grup	5%Co
1	1.1
5	5.1
6	6.1
	6.2

Vc= m/min.

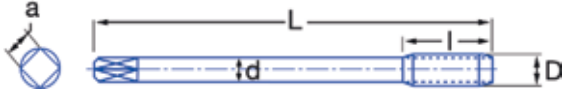
D mm	P	L mm	l mm	d mm	a	Z	5% Co €
M 3	0,50	56	5	2,20		3	
M 4	0,70	63	7	2,80	2,10	3	
M 5	0,80	70	8	3,50	2,70	3	
M 6	1,00	80	10	4,50	3,40	3	
M 8	1,25	90	13	6,00	4,90	3	
M 10	1,50	100	15	7,00	5,50	3	
M 12	1,75	110	18	9,00	7,00	3	
M 14	2,00	110	20	11,00	9,00	3	
M 16	2,00	110	20	12,00	9,00	4	
M 18	2,50	125	25	14,00	11,00	4	
M 20	2,50	140	25	16,00	12,00	4	
M 22	2,50	140	25	18,00	14,50	4	
M 24	3,00	160	30	18,00	14,50	4	
M 27	3,00	160	30	20,00	16,00	4	
M 30	3,50	180	35	22,00	18,00	4	

Kullanım yeri

- Çelik
- Sarı
- Bronz
- Alüminyum
- Magnezyum
- Malzemeler için

*Fiyat sorunuz.

METRIK İNCE DIŞ HELİS MAKİNA KLAVUZU (DIN 374)



HSSE
5%Co

MF

DIN
374



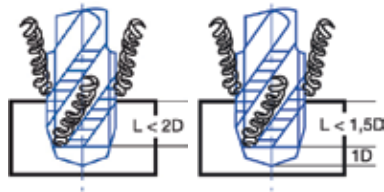
Tol.
6H



α
 $10^\circ \pm 2$



RT.
103250



Metal	Vc
Alt Grup	5%Co
1	1.1
5	5.1
6	6.1
	6.2

Vc= m/min.

D mm	P	L mm	l mm	d mm	a	Z	5% Co €
MF 8	1,00	90	13	6	4,90	3	
MF 10	1,00	90	12	7	5,50	3	
MF 10	1,25	100	15	7	5,50	3	
MF 12	1,00	100	14	9	7,00	3	
MF 12	1,25	100	14	9	7,00	3	
MF 12	1,50	100	14	9	7,00	3	
MF 14	1,25	100	16	11	9,00	3	
MF 14	1,50	100	16	11	9,00	3	
MF 16	1,50	100	16	12	9,00	4	
MF 18	1,50	110	20	14	11,00	4	
MF 20	1,50	125	20	16	12,00	4	
MF 22	1,50	125	20	18	14,50	4	
MF 24	1,50	140	22	18	14,50	4	
MF 30	1,50	150	28	22	18,00	3	

Kullanım yeri

- Çelik
- Sarı
- Bronz
- Alüminyum
- Magnezyum
- Malzemeler için