

HSSE-V

DIN  
371

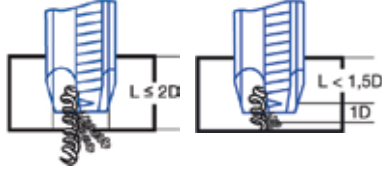


Tol.  
6H

$\alpha$   
10-12°



RT.  
103143



Metal		Vc	
Alt Grup		HSSE-V	
1	1.2	6-8	
6	6.3	14-20	

Vc= m/min.

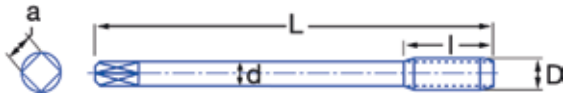
D	P	L	l	d	a	Z	HSSE-V
mm		mm	mm	mm			€
M 3	0,50	56	11	3,50	2,70	3	
M 4	0,70	63	13	4,50	3,40	3	
M 5	0,80	70	16	6,00	4,90	3	
M 6	1,00	80	17	6,00	4,90	3	
M 8	1,25	90	20	8,00	6,20	3	
M 10	1,50	100	24	10,00	8,00	3	

### Kullanım yeri

- Alaşımli Çelik
- Alüminyum
- Magnezyum



## METRİK DIŞ MAKİNA KLAVUZU



HSSE-V

DIN  
376

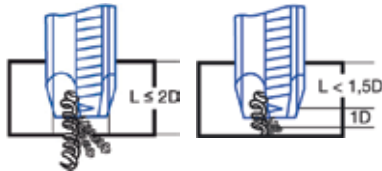


Tol.  
6H

$\alpha$   
10-12°



RT.  
103243



Metal		Vc	
Alt Grup		HSSE-V	
1	1.2	6-8	
6	6.3	14-20	

Vc= m/min.

D	P	L	l	d	a	Z	HSSE-V
mm		mm	mm	mm			€
M 8	1,25	90	20	6	4,90	3	
M 10	1,50	100	22	7	5,50	3	
M 12	1,75	110	24	9	7,00	3	
M 14	2,00	110	26	11	9,00	3	
M 16	2,00	110	27	12	9,00	3	
M 18	2,50	125	30	14	11,00	4	
M 20	2,50	140	32	16	12,00	4	

### Kullanım yeri

- Alaşımli Çelik
- Alüminyum
- Magnezyum