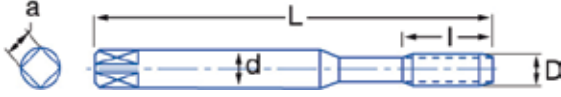


METRIK DIŞ MAKİNA KLAVUZU (ALUMİNYUM İÇİN)



HSSE
5%Co

DIN
371

B
3,5-5h

GUN

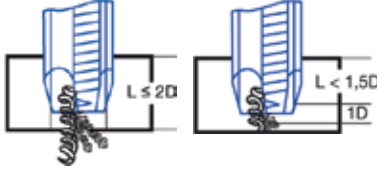


Tol.
6H

α
10-12°



RT.
103172



Metal	Vc
Alt Grup	5% Co
6	6.1
	15-35

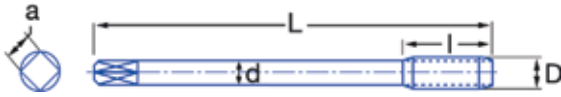
Vc= m/min.

D mm	P	L mm	l mm	d mm	α	Z	5% Co €
M 3	0,50	56	11	3,50	2,70	3	
M 4	0,70	63	13	4,50	3,40	3	
M 5	0,80	70	16	6,00	4,90	3	
M 6	1,00	80	19	6,00	4,90	3	
M 8	1,25	90	22	8,00	6,20	3	
M 10	1,50	100	24	10,00	8,00	3	

Kullanım yeri
• Alüminyum



METRIK DIŞ MAKİNA KLAVUZU (ALUMİNYUM İÇİN)



HSSE
5%Co

DIN
376

B
3,5-5h

GUN

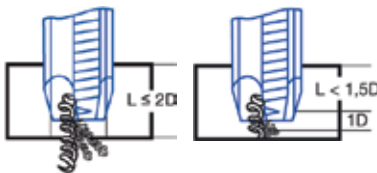


Tol.
6H

α
10-12°



RT.
103272



Metal	Vc
Alt Grup	5% Co
6	6.1
	15-35

Vc= m/min.

D mm	P	L mm	l mm	d mm	α	Z	5% Co €
M 12	1,75	110	29	9,00	7,00	3	
M 14	2,00	110	30	11,00	9,00	3	
M 16	2,00	110	32	12,00	9,00	3	
M 18	2,50	125	30	14,00	11,00	4	
M 20	2,50	140	32	16,00	12,00	4	

Kullanım yeri
• Alüminyum