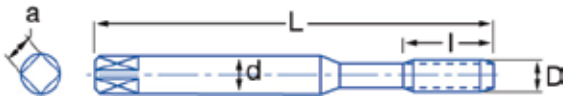
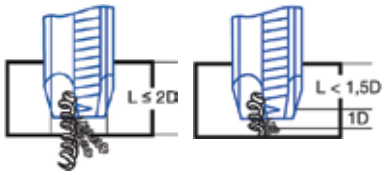
# METRİK DİŞ MAKİNA KLAVUZU



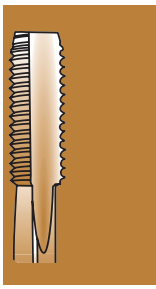

PMX + TIALN | DIN 371 | B 3,5-5h | Tol. 6H | GUN | α 2-4°

**RT. 103130**




| Metal Alt Grup | Vc TIALN |
|---|---|
| 1 1.3 | 4-8 |
| HARDOX 450 | 3-5 |
| 4 | 10-15 |
| 7 7.2 | 20-30 |

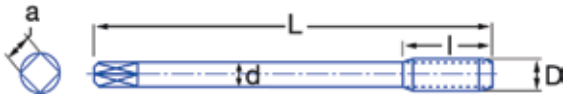
Vc= m/min.



| D mm | P | L mm | l mm | d mm | a | Z | TIALN € |
|---|---|---|---|---|---|---|---|
| **M 3** | **0,50** | 56 | 11 | 3,50 | 2,70 | 3 | |
| **M 4** | **0,70** | 63 | 13 | 4,50 | 3,40 | 3 | |
| **M 5** | **0,80** | 70 | 16 | 6,00 | 4,90 | 3 | |
| **M 6** | **1,00** | 80 | 19 | 6,00 | 4,90 | 3 | |
| **M 8** | **1,25** | 90 | 22 | 8,00 | 6,20 | 3 | |
| **M 10** | **1,50** | 100 | 24 | 10,00 | 8,00 | 3 | |

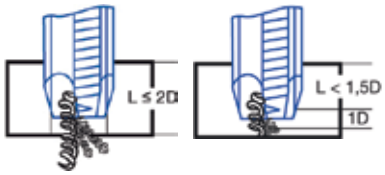
**Kullanım yeri**
- Çelik
- Hardox
- Titanyum
- Plastik

# METRİK DİŞ MAKİNA KLAVUZU




PMX + TIALN | DIN 376 | B 3,5-5h | Tol. 6H | GUN | α 2-4°

**RT. 103230**




| Metal Alt Grup | Vc TIALN |
|---|---|
| 1 1.3 | 4-8 |
| HARDOX 450 | 3-5 |
| 4 | 10-15 |
| 7 7.2 | 20-30 |

Vc= m/min.

| D mm | P | L mm | l mm | d mm | a | Z | TIALN € |
|---|---|---|---|---|---|---|---|
| **M 12** | **1,75** | 110 | 29 | 9 | 7 | 3 | |
| **M 14** | **2,00** | 110 | 30 | 11 | 9 | 3 | |
| **M 16** | **2,00** | 110 | 32 | 12 | 9 | 3 | |
| **M 18** | **2,50** | 125 | 34 | 14 | 11 | 3 | |
| **M 20** | **2,50** | 140 | 34 | 16 | 12 | 3 | |

**Kullanım yeri**
- Çelik
- Hardox
- Titanyum
- Plastik