

HSS

DIN
338 H



118°

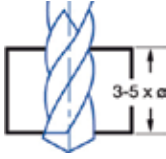


Blanca
Bright
Finish

Taşlanmış



RT.
101012



Metal	Vc	Kesme Değerleri mm/rev. Feed								
Alt Grup	HSS	Ø 2	Ø 3	Ø 4	Ø 5	Ø 6	Ø 8	Ø 10	Ø 12	Ø 16
5	5.1	0,050	0,070	0,080	0,100	0,120	0,140	0,170	0,200	0,240
	5.2	0,060	0,090	0,100	0,120	0,150	0,180	0,210	0,250	0,300

Vc= m/min.

r.p.m. = $\frac{Vc \times 1.000}{\pi \times \phi}$

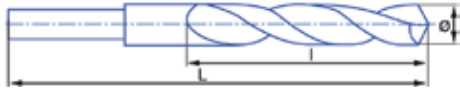
Kullanım yeri

- Sarı
- Broz
- Bakır
- Alüminyum

Ø mm h8	L mm	I mm		HSS €
1,00	34	12	10	
1,25	38	16	10	
1,50	40	18	10	
2,00	49	24	10	
2,25	53	27	10	
2,50	57	30	10	
2,75	61	33	10	
3,00	61	33	10	
3,25	65	36	10	
3,50	70	39	10	
3,75	70	39	10	
4,00	75	43	10	
4,25	75	43	10	
4,50	80	47	10	
4,75	80	47	10	
5,00	86	52	10	
5,25	86	52	10	
5,50	93	57	10	
5,75	93	57	10	

Ø mm h8	L mm	I mm		HSS €
6,00	93	57	10	
6,25	101	63	10	
6,50	101	63	10	
6,75	109	69	10	
7,00	109	69	10	
7,25	109	69	10	
7,50	109	69	10	
8,00	117	75	10	
8,25	117	75	10	
8,50	117	75	10	
9,00	125	81	10	
9,50	125	81	10	
10,00	133	87	10	
10,50	133	87	5	
11,00	142	94	5	
11,50	142	94	5	
12,00	151	101	5	
12,50	151	101	5	
13,00	151	101	5	

SİLİNDİRİK MATKAP UCU



HSS



DIN
338 N



118°



Blue
Finish

Taşlanmış

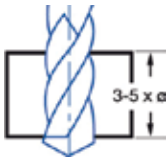


Ø ≤ 13
10 mm



Ø > 13
12,7 mm

RT.
101007



Metal	Vc	Kesme Değerleri mm/rev. Feed			
Alt Grup	HSS	Ø 12	Ø 16	Ø 20	Ø 25
1	1.1	0,160	0,180	0,250	0,430
	3.1	0,250	0,300	0,360	0,360
3	3.2	0,200	0,240	0,280	0,340
	6.1	0,320	0,380	0,450	0,540
6	6.2	0,320	0,380	0,450	0,540
	6.3	0,250	0,300	0,360	0,430

Vc= m/min.

r.p.m. = $\frac{Vc \times 1.000}{\pi \times \phi}$

Kullanım yeri

- Çelik
- Döküm
- Alüminyum
- Magnezyum

Ø mm h8	L mm	I mm		HSS €
10,50	133	87	1	
11,00	142	94	1	
11,50	142	94	1	
12,00	151	101	1	
12,50	151	101	1	
13,00	151	101	1	
13,50	160	108	1	
14,00	160	108	1	
14,50	169	114	1	
15,00	169	114	1	
15,50	178	120	1	
16,00	178	120	1	
16,50	184	125	1	
17,00	184	125	1	

Ø mm h8	L mm	I mm		HSS €
17,50	191	130	1	
18,00	191	130	1	
18,50	198	135	1	
19,00	198	135	1	
19,50	205	140	1	
20,00	205	140	1	
21,00	205	145	1	
22,00	210	150	1	
23,00	210	150	1	
24,00	220	160	1	
25,00	220	160	1	

*Fiyat sorunuz.