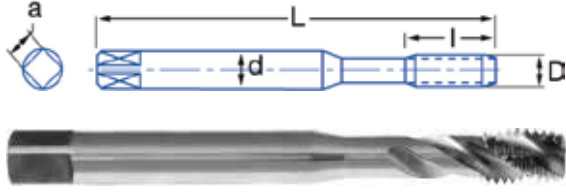


## UNC HELİS MAKİNA KLAVUZU



HSSE  
5%Co

DIN  
371

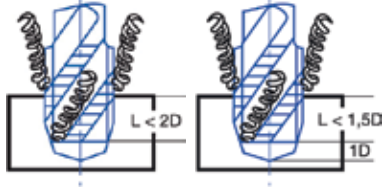


Tol.  
2B




$\alpha$   
 $10^\circ \pm 2$

RT.  
103154



Metal	Vc	
Alt Grup	5%Co	
1	1.1	6-10
3	3.1	7-10
	3.2	4-7
5	5.1	5-8
	5.2	8-12
6	6.1	15-35
	6.2	14-20
	6.3	12-15

Vc= m/min.

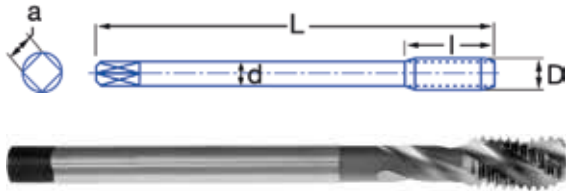
D mm	Hilos Threads	L mm	l mm	d mm		5% Co €
UNC N° 6	32	56	7	4	3,00	
UNC N° 10	24	70	8	6	4,90	
UNC 1/4	20	80	10	7	5,20	
UNC 5/16	18	90	13	8	6,20	
UNC 3/8	16	90	15	9	7,00	

### Kullanım yeri

- Çelik
- Döküm
- Sarı
- Bronz
- Bakır
- Alüminyum
- Magnezyum



## UNC HELİS MAKİNA KLAVUZU



HSSE  
5%Co

DIN  
376

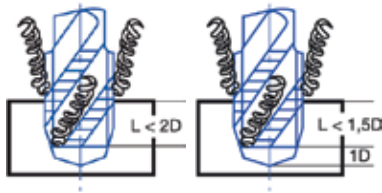


Tol.  
2B




$\alpha$   
 $10^\circ \pm 2$

RT.  
103254



Metal	Vc	
Alt Grup	5%Co	
1	1.1	6-10
3	3.1	7-10
	3.2	4-7
5	5.1	5-8
	5.2	8-12
6	6.1	15-35
	6.2	14-20
	6.3	12-15

Vc= m/min.

D mm	Hilos Threads	L mm	l mm	d mm		5% Co €
UNC 7/16	14	100	18	8	6,20	
UNC 1/2	13	110	20	9	7,00	
UNC 9/16	12	110	20	11	9,00	
UNC 5/8	11	110	20	12	9,00	
UNC 3/4	10	125	25	14	11,00	
UNC 7/8	9	140	25	18	14,50	
UNC 1"	8	160	30	18	14,50	

### Kullanım yeri

- Çelik
- Döküm
- Sarı
- Bronz
- Bakır
- Alüminyum
- Magnezyum