

HSS
5%Co

DIN
374



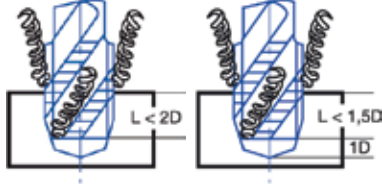
Tol.
2B



α
 $10^\circ \pm 2$



RT.
103244



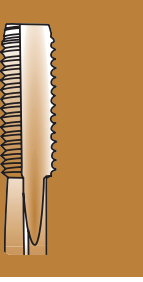
Metal	Vc
Alt Grup	5%Co
1	1.1
	6-10
3	3.1
	7-10
	4-7
5	5.1
	5-8
	8-12
	15-35
6	6.1
	14-20
	12-15

Vc= m/min.

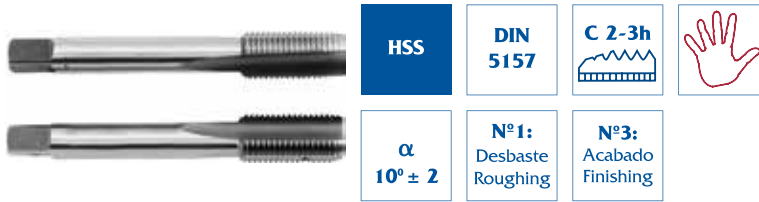
D mm	Hilos Threads	L mm	l mm	d mm	α	5% Co €
UNF 5/16	24	90	12	6	4,90	
UNF 3/8	24	90	13	7	5,50	
UNF 7/16	20	100	15	8	6,20	
UNF 1/2	20	100	16	9	7,00	
UNF 9/16	18	100	17	11	9,00	
UNF 5/8	18	100	19	12	9,00	
UNF 3/4	16	110	21	14	11,00	
UNF 7/8	14	125	23	18	14,50	

Kullanım yeri

- Çelik
- Döküm
- Sarı
- Bronz
- Alüminyum
- Magnezyum
- Malzemeler için



BORU DIŞ TAKIM KLAVUZU



HSS

DIN
5157

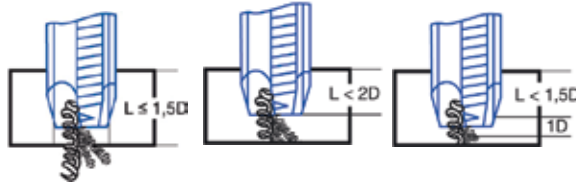


α
 $10^\circ \pm 2$

Nº1:
Desbaste
Roughing

Nº3:
Acabado
Finishing

RT.
103026



Grupo 1
Sub-gr.
1.1

Grupo 5
Sub-gr.
5.1

Grupo 3
Sub-gr.
3.1/3.2

Grupo 6
Sub-gr.
6.1/.2/.3

D mm	Hilos Threads	L mm	l mm	d mm	α	Z	HSS €
G 1/8	28	63	20	7	5,50	4	
G 1/4	19	70	22	11	9,00	4	
G 3/8	19	70	22	12	9,00	4	
G 1/2	14	80	22	16	12,00	4	
G 5/8	14	80	22	18	14,50	4	
G 3/4	14	90	22	20	16,00	4	
G 7/8	14	90	22	22	18,00	4	
G 1"	11	100	25	25	20,00	4	
G 1 1/8"	11	125	40	28	22,00	4	
G 1 1/4"	11	125	40	32	24,00	6	
G 1 3/8"	11	125	40	36	29,00	6	
G 1 1/2"	11	140	40	36	29,00	6	
G 1 3/4"	11	140	40	40	32,00	6	
G 2"	11	160	40	45	35,00	6	

Kullanım yeri

- Çelik
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- Malzemeler için