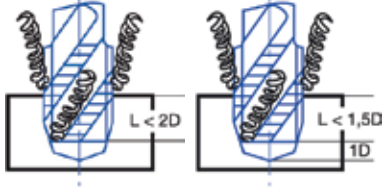


RT.
103252



Metal	Vc
Alt Grup	5%Co
1	6-10
3	7-10
3.1	4-7
3.2	5-8
5	8-12
5.1	15-35
5.2	14-20
6	12-15
6.1	
6.2	
6.3	

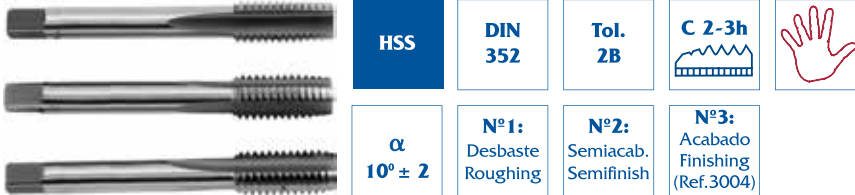
Vc= m/min.

Kullanım yeri

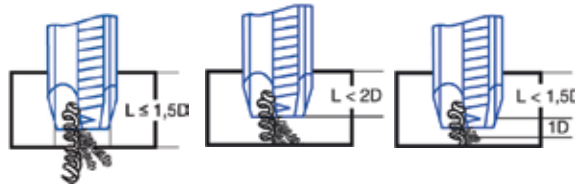
- Çelik
- Döküm
- Sarı
- Bronz
- Bakır
- Alüminyum
- Magnezyum

D mm	Hilos Threads	L mm	l mm	d mm	a	Z	5% Co €
W 7/16	14	100	16	8	6,20	3	
W 1/2	12	110	18	9	7,00	3	
W 9/16	12	110	20	11	9,00	3	
W 5/8	11	110	20	12	9,00	4	
W 3/4	10	125	25	14	11,00	4	
W 1"	8	160	30	18	14,50	4	

UNC TAKIM KLAVUZU



RT.
103034



Grupo 1 Subgr. 1.1	Grupo 5 Sub-gr. 5.1
Grupo 3 Sub-gr. 3.1/3.2	Grupo 6 Sub-gr. 6.1/.2/.3

Kullanım yeri

- Çelik
- Döküm
- Sarı
- Bronz
- Bakır
- Alüminyum
- Magnezyum

D mm	Hilos Threads	L mm	l mm	d mm	a	Z	HSS €
UNC N° 5	40	40	12	3,50	2,40	3	
UNC N° 6	32	45	14	4,00	3,00	3	
UNC N° 8	32	45	14	4,50	3,40	3	
UNC N° 10	24	50	16	6,00	4,90	3	
UNC N° 12	24	50	18	6,00	4,90	3	
UNC 1/4	20	56	19	6,00	4,90	3	
UNC 5/16	18	56	22	6,00	4,90	3	
UNC 3/8	16	63	24	7,00	5,50	3	
UNC 7/16	14	70	24	8,00	6,20	3	
UNC 1/2	13	75	29	9,00	7,00	3	
UNC 9/16	12	80	30	11,00	9,00	4	
UNC 5/8	11	80	32	12,00	9,00	4	
UNC 3/4	10	95	40	14,00	11,00	4	
UNC 7/8	9	100	40	18,00	14,50	4	
UNC 1"	8	110	50	18,00	14,50	4	